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(54) In Tablettenform preßbares Lebensmittel

(57) Die Erfindung betrifft ein in Tablettenform preßbares Lebensmittel, das als Inhaltsstoffe zumindest tierisches und/oder pflanzliches Eiweiß, Kohlenhydrate und essentielle Fettsäuren enthält. Das Lebensmittel enthält die essentiellen Fettsäuren zumindest teilweise in Form von Lecithin, so daß die Verpressung der Mischung in Tablettenform ermöglicht wird. Zweckmäßig ist es dabei, das wenigstens ein Inhaltsstoff in granulierter Form zugegeben wird. Bei dem Verfahren zur Herstellung des Lebensmittels in Tablettenform ist gemäß der Erfindung vorgesehen, daß die Mischung bei einer relativen Luftfeuchte von 10 bis 60% in die Tablettenform gepreßt wird.

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Die folgenden Angaben sind den vom Anmelder eingereichten Unterlagen entnommen

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Beschreibung

Die Erfindung betrifft ein in Tablettenform preßbares Lebensmittel, das als Inhaltsstoffe zumindest tierisches und/oder pflanzliches Eiweiß, Kohlenhydrate und essentielle Fettsäuren enthält. Insbesondere betrifft die Erfindung ein Lebensmittel für diätetische Zwecke.

Diätetische Lebensmittel dienen im allgemeinen dazu, die Zufuhr bestimmter Nährstoffe oder anderer ernährungsphysiologisch wirkender Stoffe zu steigern oder zu verringern. Es muß jedoch darauf geachtet werden, daß auch durch diätetische Lebensmittel eine ausgewogene Ernährung erfolgt. Insbesondere muß gewährleistet sein, daß dem Organismus die essentiellen Substanzen in ausreichender Menge zugeführt werden.

Es ist bekannt, daß derartige Lebensmittel in Form einer Pulvermischung angeboten werden. Die Pulvermischung wird vor dem Verzehr beispielsweise in Wasser eingerührt. Es ist daher stets erforderlich, daß zum einen Wasser in ausreichender Menge und zum anderen ein Rührgefäß mit Löffel oder dgl. zur Verfügung steht. Dies kann insbesondere bei einer Einnahme von derartigen Lebensmitteln auf der Reise oder im Freien zu Problemen führen.

Der Erfindung liegt daher die Aufgabe zugrunde, ein Lebensmittel für diätetische Zwecke zu schaffen, das ohne zusätzliche Hilfsstoffe und/oder Hilfmittel verzehrt werden kann.

Die Aufgabe wird gemäß der Erfindung dadurch gelöst, daß bei einem Lebensmittel der eingangs geschilderten Art die essentiellen Fettsäuren zumindest teilweise in Form von Lecithin enthalten sind. Bei den bekannten Lebensmitteln für diätetische Zwecke in Pulverform liegen die essentiellen Fettsäuren in Form von Fetten oder Ölen vor. Insbesondere wird wegen des außerordentlich hohen Gehaltes an ungesättigten Fettsäuren häufig Safloröl verwendet. Aufgrund des hohen Ölgehaltes oder Fettgehaltes können jedoch derartige Pulvermischungen nicht in Tablettenform gepreßt werden. Dies ist bei der Verwendung von Lecithin als Lieferant für die essentiellen Fettsäuren gemäß der Erfindung möglich.

Die bevorzugte Zusammensetzung des diätetischen Lebensmittels enthält zumindest 15—60% tierisches und/oder pflanzliches Eiweiß, 30—70% Kohlenhydrate und 2—15% essentielle Fettsäuren. An dieser Stelle sei darauf hingewiesen, daß diese und die folgenden Prozentangaben grundsätzlich Gewichtsprozente, bezogen auf das Gesamtgewicht darstellen. Das Eiweiß kann in der Mischung bzw. in der fertigen Tablette zumindest teilweise in Form von Milcheiweiß vorliegen. Die Kohlenhydrate können zumindest teilweise in Form von Stärke, Maltodextrin oder Fruchtzucker (Fructose) und/oder in Form einer Zuckerart vorliegen. Unter Zuckerarten sollen gemäß der Erfindung alle möglichen Zuckerformen, beispielsweise Saccharose, Dextrose oder dgl. verstanden werden.

In einer weiteren Ausgestaltung der Erfindung ist vorgesehen, daß das Lebensmittel 0,5—5% gehärtete pflanzliche Fette enthält. Durch diesen als Schmierstoff wirkenden Inhaltsstoff kann der Preßvorgang der Mischung in Tablettenform vereinfacht werden.

Weiterhin kann vorgesehen werden, daß das Lebensmittel 1 bis 4% eines Bindemittels enthält. Das Bindemittel kann beispielsweise zumindest teilweise aus Guarkernmehl bestehen. In einer weiteren Ausführungsform der Erfindung ist vorgesehen, daß das Lebensmittel 0,5 bis 5% Calciumorthophosphat enthält. Calciumorthophosphat wirkt hierbei nicht nur als Calciumlieferant, sondern dient gleichzeitig als Fließmittel zur Erleichterung des Preßvorganges.

Weiterhin kann es zweckmäßig sein, wenn das Lebensmittel 0,5 bis 5 Gew.-% Calciumcarbonat enthält. Neben der Funktion als Calciumlieferant können durch diese Zugabe von Calciumcarbonat Tabletten hoher Härte hergestellt werden.

Ferner kann vorgesehen werden, daß das Lebensmittel 0,05 bis 1% wenigstens eines Vitamins, vorzugsweise einer Vitaminmischung, enthält. Dies ist insbesondere dann zweckmäßig, wenn bestimmte Mindestgehalte von Vitaminen in dem Lebensmittel enthalten sein müssen. Weiterhin ist es gemäß der Erfindung möglich, daß das Lebensmittel 0,1 bis 10% Aromen- und/oder Geschmacksstoffe enthält, um ein wohlgeschmeckendes Produkt bereitzustellen.

Um ein möglichst großvolumiges Lebensmittel zu erhalten, d. h. ein Lebensmittel, das der betreffenden Person das Gefühl gibt, eine ausreichende Menge Nahrungsmittel zu sich genommen zu haben, kann es zweckmäßig sein, daß das Lebensmittel zusätzlich ein Streckmittel enthält. Dabei ist zu beachten, daß die obengenannten Gewichtsprozent-Angaben sich auf eine Lebensmittelmasse ohne dieses Streckmittel beziehen.

In einer zweckmäßigen Ausgestaltung der Erfindung ist vorgesehen, daß wenigstens ein Inhaltsstoff des Lebensmittels in granulierter Form vorliegt. Durch die unregelmäßige Oberfläche eines granulierten Teilchens kann der Zusammenhalt der zunächst in Pulverform vorliegenden Mischung beim Preßvorgang in Tablettenform verbessert werden.

Es ist selbstverständlich, daß sich die Erfindung nicht nur auf die zunächst im allgemeinen in einer Pulverform vorliegenden Lebensmittelmasse bezieht, sondern auch auf das fertige, in Tablettenform vorliegende Lebensmittel. Weiterhin bezieht sich die Erfindung auf ein Verfahren zum Herstellen eines Lebensmittels, insbesondere zu diätetischen Zwecken in Tablettenform aus einer Mischung, die zumindest tierisches und/oder pflanzliches Eiweiß, Kohlenhydrate und essentielle Fettsäuren enthält, insbesondere ein Lebensmittel gemäß der eingangs beschriebenen Art, bei dem die essentiellen Fettsäuren zumindest teilweise in Form von Lecithinpulver der Mischung zugegeben werden und die Mischung bei einer relativen Luftfeuchte von 10—60% in die Tablettenform gepreßt wird. Das Einhalten einer klimatisierten Atmosphäre, nämlich einer relativen Luftfeuchte von 20 bis 60% ist zweckmäßig, da das Lecithinpulver eine hohe Hygroskopizität aufweist und andernfalls die Gefahr besteht, daß die Pulvermischung verklumpt und nicht mehr verarbeitet werden kann. Zweckmäßig kann es dabei sein, wenn das Pressen bei einer relativen Luftfeuchte von 20 bis 40% erfolgt.

In einer weiteren Ausgestaltung des Verfahrens gemäß der Erfindung kann vorgesehen werden, daß wenigstens eine Mischungskomponente in granulierter Form der Mischung zugegeben wird. In einer anderen Ausge-

staltung kann auch vorgesehen werden, daß die gesamte Mischung vor dem Pressen granuliert wird. Diese Verfahrensschritte ermöglichen einen besseren Zusammenhalt der fertigen Tablette. Insbesondere können durch die Verwendung von granulierten Mischungskomponenten Tabletten hoher Härte gefertigt werden, so daß ein Anhaften der Pulvermischung an den Tablettierwerkzeugen nicht zu befürchten ist, obwohl insbesondere das Lecithin im allgemeinen starke Klebeeigenschaften aufweist. Das Granulieren der einzelnen Inhaltsstoffe oder der gesamten Mischung kann in der Wirbelschicht oder im Sprühturm mit oder ohne die Verwendung eines Bindemittels erfolgen. Als Bindemittel kann beispielsweise Glucosesirup oder Stärke zugegeben werden.

Ein Anhaften der Pulvermischung an den Tablettierwerkzeugen kann bei einer weitergehenden Ausführungsform des Verfahrens gemäß der Erfindung dadurch weitgehend vermieden werden, wenn das Pressen bei einem hohen Preßdruck, beispielsweise von 0,6 kN/mm² erfolgt. Auch dabei werden Tabletten mit großer Härte erzeugt, so daß die inneren Kräfte in der Tablette größer als die Klebekraft des Lecithins auf den Tablettierwerkzeugen ist.

Die Erfindung wird im folgenden anhand der Beispiele näher erläutert.

Beispiel 1

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Es wurde eine Mischung mit folgender Zusammensetzung zubereitet (%-Angaben in Gewichtsprozent):

Zucker, granuliert	38,5%	
Calciumcaseinat, granuliert	26,0%	20
Lecithinpulver	12,0%	
Milchzucker	5,475%	
Magermilchpulver	5,0%	
Guarkernmehl	2,5%	25
Kakao (10/12% Fett)	2,0%	
Guaranapulver	2,0%	
gehärtete pflanzliche Fette	2,0%	
Calciumcarbonat, granuliert	1,5%	
Calciumorthophosphat	1,0%	30
Magnesium-Carbonat	1,0%	
Aromen	0,55%	
Kochsalz	0,35%	
Vitaminmischung	0,090%	
Eisen-III-Saccharat 35%ig	0,035%.	35

Die Vitaminmischung enthielt folgende Bestandteile:

B ₁ -Hydrochlorid	9,7500 g/kg Vitaminmischung	40
B ₂	12,00 g/kg Vitaminmischung	
B ₆ Hydrochlorid	10,50 g/kg Vitaminmischung	
C	450,00 g/kg Vitaminmischung	
A-Aacetat	5,26 g/kg Vitaminmischung	45
E-Aacetat	100,50 g/kg Vitaminmischung	
D ₃	0,0135 g/kg Vitaminmischung	
Trägerstoff: Fructose	411,9765 g/kg Vitaminmischung.	

Bei einer derartigen Zusammensetzung des Lebensmittels und bei einer Tagesration von 200 g Kautabletten werden folgende Nähr- und Wirkstoffe zugeführt:

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Eiweiß	51,40 g
Kohlenhydrate	96,66 g
Fett	27,80 g
davon essentielle Fettsäuren	7,00 g
Mineralstoffe:	
Calcium	1960 mg
Magnesium	480 mg
Eisen	24 mg.
Vitamin:	
A	0,94 mg
B ₁	1,75 mg
B ₂	2,10 mg
B ₆	1,84 mg
C	80,00 mg
D	2,50 mg
E	18,00 mg.

Der zugeführte Brennwert dieser Mischung beträgt ca. 3546 kJ (842 kcal).

Zur Herstellung einer Kautablette mit dieser Zusammensetzung wird zunächst der Zucker mit beispielsweise 4% Glucosesirup oder einem anderen Bindemittel in der Wirbelschicht granuliert. Das Calciumcaseinat wird ebenfalls mit oder ohne Bindemittel im Sprühturm oder der Wirbelschicht granuliert und der Mischung zugeführt. Das Calciumcarbonat ist mit 10% Stärke in der Wirbelschicht granuliert worden. Die anderen Zutaten werden in üblicher Pulverform der Mischung zugegeben.

Die Mischung wird bis zur Homogenität gemischt und kontrollgesiebt. Anschließend wird die fertige Mischung in einer entsprechenden Rundläufer- oder Exzenterpresse zu Tabletten verpreßt. Aufgrund der hohen Hygroskopizität des Lecithinpulvers ist es zweckmäßig, daß das Pressen bei einer relativen Luftfeuchte von 20 bis 60% erfolgt. Insbesondere durch den Einsatz der vorstehend beschriebenen Granulate wird eine hohe Tablettenhärte erreicht (4 bis 8 kp).

Beispiel 2

Es wurde eine Mischung mit folgender Zusammensetzung zubereitet (%-Angaben in Gewichtsprozent):

Zucker, granuliert	44,975%
Calciumcaseinat, granuliert	26,00%
Lecithinpulver	12,00%
Magermilchpulver	5,5%
Guarkernmehl	2,8%
Zitronensäure (mit 10% Fett verkapselt)	2,5%
gehärtete pflanzliche Fette	2,0%
Calciumcarbonat, granuliert	1,5%
Calciumorthophosphat	1,0%
Magnesiumcarbonat	1,00%
Aromen	0,6%
Vitaminmischung	0,09%
Eisen-III-Saccharat 35%ig	0,035%.

Die Vitaminmischung entsprach der Zusammensetzung gemäß Beispiel 1.

Mit der Zusammensetzung gemäß Beispiel 2 werden bei einer Tagesration von 200 g Kautabletten folgende Nähr- und Wirkstoffe zugeführt:

Eiweiß	50,86 g
Kohlenhydrate	99,42 g
Fett	26,82 g
davon essentielle Fettsäuren	7,00 g.

Mineralstoffe und Vitamine wie bei der Zusammensetzung gemäß Beispiel 1.

Mit der Tagesration werden dem Organismus als physiologischer Brennwert ca. 3586 kJ (854 kcal) zugeführt. Die Herstellung des in Tablettenform vorliegenden Lebensmittels erfolgte entsprechend der Vorgehensweise für die Zusammensetzung gemäß Beispiel 1.

Bei den vorgenannten Beispielen und Zusammensetzungen wurde jeweils der Zucker, das Calciumcaseinat und das Calciumcarbonat granuliert der Mischung zugegeben. Es ist natürlich auch möglich, anstelle dieser Inhaltsstoffe oder zusätzlich die anderen Inhaltsstoffe in granulierter Form der Mischung beizufügen. Weiterhin

kann vorgesehen werden, daß zunächst ein Gemisch aus den vorgenannten Stoffen ohne Vorbehandlung hergestellt wird, das anschließend vollständig granuliert wird.

Das Lebensmittel gemäß der Erfindung kann ohne weiteres zu beliebiger Zeit und ohne zusätzliche Hilfsstoffe verzehrt werden. Es kann zweckmäßig sein, das Lebensmittel zusammen mit einer ausreichenden Menge, beispielsweise ca. 1000 g pro 200 g Lebensmittel, kalorienarmer, kalorienreduzierter oder kalorienfreier Flüssigkeit, beispielsweise Wasser, Kaffee, Tee oder Diät-Limonade oder dgl., einzunehmen. Diese Flüssigkeit kann aber aus einem Gefäß entnommen werden, das sich grundsätzlich nicht zum Einröhren eines Pulvers eignet, beispielsweise einer Getränkendose. Falls dem Organismus täglich eine ausreichende Menge Flüssigkeit zugeführt wird, kann dieses Lebensmittel zur ausschließlichen Ernährung dienen.

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Patentansprüche

1. In Tablettenform preßbares Lebensmittel, das als Inhaltsstoffe zumindest tierisches und/oder pflanzliches Eiweiß, Kohlenhydrate und essentielle Fettsäuren enthält, wobei die essentiellen Fettsäuren zumindest teilweise in Form von Lecithin enthalten sind.

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2. Lebensmittel nach Anspruch 1, dadurch gekennzeichnet, daß es zumindest (in Gewichtsprozent) 15—60% tierisches und/oder pflanzliches Eiweiß, 30—70% Kohlenhydrate und 2—15% essentielle Fettsäuren enthält.

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3. Lebensmittel nach Anspruch 1 oder 2, dadurch gekennzeichnet, daß das Eiweiß zumindest teilweise in Form von Milcheiweiß vorliegt.

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4. Lebensmittel nach einem der Ansprüche 1 bis 3, dadurch gekennzeichnet, daß die Kohlenhydrate zumindest teilweise in Form einer Zuckerart vorliegen.

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5. Lebensmittel nach einem der Ansprüche 1 bis 4, dadurch gekennzeichnet, daß die Kohlenhydrate zumindest teilweise in Form von Stärke vorliegen.

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6. Lebensmittel nach einem der Ansprüche 1 bis 5, dadurch gekennzeichnet, daß die Kohlenhydrate zumindest teilweise in Form von Maltodextrin vorliegen.

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7. Lebensmittel nach einem der Ansprüche 1 bis 6, dadurch gekennzeichnet, daß die Kohlenhydrate zumindest teilweise in Form von Fruchtzucker vorliegen.

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8. Lebensmittel nach einem der Ansprüche 1 bis 7, dadurch gekennzeichnet, daß es 0,5 bis 5 Gewichtsprozent gehärtete pflanzliche Fette enthält.

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9. Lebensmittel nach einem der Ansprüche 1 bis 8, dadurch gekennzeichnet, daß es 1—4 Gewichtsprozent eines Bindemittels enthält.

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10. Lebensmittel nach einem der Ansprüche 1 bis 9, dadurch gekennzeichnet, daß das Bindemittel zumindest teilweise aus Guarkernmehl besteht.

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11. Lebensmittel nach einem der Ansprüche 1 bis 10, dadurch gekennzeichnet, daß es 0,5—5 Gewichtsprozent Calciumorthophosphat enthält.

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12. Lebensmittel nach einem der Ansprüche 1 bis 11, dadurch gekennzeichnet, daß es 0,5—5 Gewichtsprozent Calciumcarbonat enthält.

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13. Lebensmittel nach einem der Ansprüche 1 bis 12, dadurch gekennzeichnet, daß es 0,05—1 Gewichtsprozent wenigstens eines Vitamins, vorzugsweise einer Vitaminmischung enthält.

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14. Lebensmittel nach einem der Ansprüche 1 bis 13, dadurch gekennzeichnet, daß es 0,1—10 Gewichtsprozent Aromen und/oder Geschmacksstoffe enthält.

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15. Lebensmittel nach einem der Ansprüche 1 bis 14, dadurch gekennzeichnet, daß es zusätzlich ein Streckmittel aufweist.

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16. Lebensmittel nach einem der Ansprüche 1 bis 15, dadurch gekennzeichnet, daß wenigstens ein Inhaltsstoff in granulierter Form vorliegt.

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17. Lebensmittel nach einem der Ansprüche 1 bis 16, dadurch gekennzeichnet, daß es in Tablettenform vorliegt.

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18. Verfahren zum Herstellen eines Lebensmittels in Tablettenform aus einer Mischung, die zumindest tierisches und/oder pflanzliches Eiweiß, Kohlenhydrate und essentielle Fettsäuren enthält, insbesondere eines Lebensmittels nach einem der Ansprüche 1 bis 17, bei dem die essentiellen Fettsäuren zumindest teilweise in Form von Lecithinpulver der Mischung zugegeben werden und die Mischung bei einer relativen Luftfeuchte von 10—60% in die Tablettenform gepreßt wird.

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19. Verfahren nach Anspruch 18, dadurch gekennzeichnet, daß das Pressen bei einer relativen Luftfeuchte von 20—40% erfolgt.

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20. Verfahren nach Anspruch 18 oder 19, dadurch gekennzeichnet, daß wenigstens eine Mischungskomponente in granulierter Form der Mischung zugegeben wird.

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21. Verfahren nach einem der Ansprüche 18 bis 20, dadurch gekennzeichnet, daß die gesamte Mischung vor dem Pressen granuliert wird.

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22. Verfahren nach einem der Ansprüche 18 bis 21, dadurch gekennzeichnet, daß das Pressen mit einem Preßdruck von 0,6 kN/mm² erfolgt.

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(54) **Antiallergy agent and nutritional composition containing glutamine and process for the production thereof.**

(57) The present invention consists of an antiallergy agent and a process for the production thereof. And it is produced by combination of proteins, lipids, carbohydrates, vitamins and mineral as main ingredients with glutamine. Preparative compositions can be tablets or nutritional compositions such as infant formula. Glutamine can be the free form of glutamine, the peptide form of glutamine or hydrolysates from natural materials. The combined amount of glutamine is preferable more than 30 mg weight % by solid conversion.

The preparative compositions of the present invention is useful for the prevention of allergy, especially, infantile allergy or the treatment thereof.

Field of the Invention

The present invention relates to an antiallergy agent containing glutamine as an active ingredient and a process for the production thereof.

5 The antiallergy agent in the present invention can be used as an oral pharmaceutical, a nutritional composition or, especially, a nutritional composition for infants and is useful for the prevention of the induction of allergic disease in infancy and the treatment thereof.

Background of the Invention

10 It is thought that a nutritional composition for infants can not make infants grow as well as infants breast-fed unless they ingest more protein, because it has a different ingredient composition from that of breast milk and its amino acid balance is inferior to that of breast milk.

15 However, if protein ingestion exceeds the protein requirement, excessive amino acids ingested have to be metabolized, which leads to giving heavy burdens to infants. Consequently, they not only suffer from impairments such as fever, coma, diarrhea, edema, metabolic acidosis and so on, but also have other problems such as elevation of blood-urea level, increase of excretion of phenolic derivatives into urine and abnormal physiological metabolism in infants.

20 Therefore, for example, the protein content of powder milk for infants has been tried to be lowered as low as that of breast milk. In consequence, there is a report saying that weight gain of infants ingesting such a milk as described above was less than that of infants breast-fed, which suggests that the protein content of powder milk for infants on the present market has reached the lower limit.

25 Accordingly, it is known that infants breast-fed grow very well in spite of the lower protein content of breast milk than that of a nutritional composition for infants.

30 From this, it is expected that there is something more than good protein quality of breast milk and the suitable amino acid composition for the healthy growth of human being. We estimated the nitrogen requirement and the energy requirement in infants considering the bioavailability of protein and it is suggested that it is clearly limitative by calculation to maintain healthy growth of infants only by adjusting the protein content of a nutritional composition for infants to the same as that of breast milk.

35 Protein is a nutrient supplying nitrogen source necessary for a living body and the nitrogen source in breast milk contains non protein nitrogen besides protein.

It was clarified that breast milk usually contained 300 - 8,300 µg /100 ml of glutamine as one of non protein nitrogen ingredients (Japanese Journal of Pediatric Gastroenterology and Nutrition, vol. 5, 209, 1991).

40 However, even though glutamine is added into a nutritional composition for infants in order for its content to be close to the glutamine content of breast milk, there is still a problem that, due to the instability of glutamine against heat, added glutamine will change into a nutritional physiologically inactive ingredient cyclised by heating treatment for sterilization in a production process.

45 Accordingly, it is possible to solve the above nutritional physiological problem in the field of artificial nutrition by the addition of glutamine to nutritional compositions keeping its activity, that is, not only by supplying a nutritional nitrogen source as a non protein nitrogen ingredient but also by the addition of a physiological effect characteristic to glutamine thereto.

In addition, the recent high incidence of allergic disease has lead to a social problem as the number of allergic patients has increased. Especially food allergy which infants and children frequently suffer from became concerned by many people together with atopic dermatitis and infantile asthma.

50 Though the mechanism of the induction of food allergy symptoms varied, it is principally thought that food allergy is induced by the invasion of allergen having antigenicity (antigen) to living bodies through the undeveloped digestive tract mucosa of infants.

For the prevention or the treatment of food allergy like this, dietary restriction is most generally observed for infants not to take allergen.

55 However, among food ingredients with allergen like this, there are many high quality of proteins such as egg or milk. And it was clarified that malnutrition affected normal healthy growth when such dietary restriction was carried out during the growing age. And it is also suggested recently that allergic reaction will not be induced if even protein with allergen are skillfully ingested by decreasing its amount.

Additionally from the points of view of preventing allergy and of improving bioavailability, infant formula wherein protein is preliminary digested beforehand is sold on the market.

However, because the instability of glutamine to heat is not cared at all, there is a problem that a free form of glutamine derived from protein in a production process will lose activity during a heating treatment process.

In a usual amino acid analysis, both of glutamine and glutamic acid are determined as glutamic acid, so that it could not be understood to what extent the glutamine content of a product decreased during a production process. For example, the glutamic acid content (containing glutamine) of powder milk for infants sold on the recent market was determined and the results are as follows:

	powder milk for infants (per 100g) mg	infant formula (per 100ml) mg
A company's	2818	395
B company's	2344	305
C company's	2300	322

However, the present inventor separately determined glutamine and glutamic acid contained in protein-hydrolyzed infant formula combined with nutritional compositions, especially with enzymatic hydrolysate of milk protein and surprisingly found that the glutamine content of the products was fairly low.

Additionally it was reported that the concentration of glutamine in the plasma of infants fed infant formula extended with non protein nitrogen ingredients from enzymatically hydrolyzed milk protein was lower than that in the plasma of infants fed normal infant formula by the determination of free form of amino acids (Japanese Journal of Pediatric Gastroenterology and Nutrition, vol. 7, 53, 1993).

Glutamine is thought to be consumed as a nutrient in intestinal epithelium cells and not to be transferred into blood. However, because the difference of the concentration of glutamine in the plasma between the two groups was clarified, it is thought that glutamine will lose its activity or change its property by heating treatment during a production process in the case of nutritional compositions with protein received preliminary enzymatic hydrolysis.

Glutamine is also thought to be an important ingredient of intravenous nutrient because it can rapidly heal wounds after an operation and the nutritional composition and clysis combined with glutamine were disclosed (JP 2119762, JP 3264525).

In addition, techniques using a free form of or a peptide form of glutamine were developed as effective ingredients of intraintestinal nutrient ingested after the operation of intestinal tract for expecting physiological action of repressing degeneration of digestive tract mucosa (JP 5236909).

Further it was disclosed that infant formula were combined with non protein nitrogen ingredients (JP 3240437) but neither the free form of glutamine nor the peptide form of glutamine contained in non protein nitrogen ingredients disclosed therein.

The nutritional compositions, in the free form of glutamine or the peptide form of glutamine are added, have not been known so far, which means that there has been neither research on the function and efficacy of glutamine for infants other than its being non essential amino acid nor knowledge about these.

From the point of view like this, the present inventors thought it very important not only nutritionally but also immunologically to clarify the physiological function or efficacy of glutamine, especially its action for infants, had studied on glutamine, found that glutamine had an antiallergy action and made it possible to provide the antiallergy agents containing glutamine as the active ingredient, especially the antiallergy nutritional compositions combined and enriched with glutamine.

The present inventors found that glutamine augmented the protein efficiency ratio in infants and showed an antiallergy effect, which resulted in the accomplishment of the present invention.

Summary of the Invention

Accordingly, the object of the present invention is to provide antiallergy agents containing glutamine as the active ingredient.

Other object of the present invention is to provide antiallergy nutritional compositions containing proteins, lipids, carbohydrates, vitamins and minerals as main ingredients together with glutamine.

Additionally, other object of the present invention is to provide process for the production of antiallergy agents characterized by the addition of glutamine.

Infant formula in the present specification and claims means milk powder which is prepared for infants.

Powder milk for infants in the present specification and claims means liquid milk which is prepared for infants.

Detailed Description of the Invention and the Referred Embodiments

Glutamine in the present invention can be not only a free form of glutamine, but also a peptide form of glutamine as the main composing amino acid, or a peptide form of glutamine obtained by enzymatic hydrolysis of proteins containing a large amount of glutamine such as gluten.

The antiallergy agents of the present invention can be used in a form of oral pharmaceutical compositions such as tablets, capsules, granules, powders, drinks and so on or in a form of nutritional composition.

As nutritional compositions, especially a form of nutritional composition for infants is preferably used.

Composing ingredients of this composition are proteins, lipids, carbohydrates, vitamins and minerals as main ingredients other than glutamine.

The oral pharmaceutical compositions of the present invention can be formed in an appropriate form by combination with pharmaceutical components used usually as pharmaceutical compositions such as extenders, excipients, binders, lubricants and so on or can be used as solutions.

And as nutritional compositions, especially nutritional compositions for infants, infant formula, hydrolyzed infant formula, follow-up milk, specific nutritional infant formula and dried-pulverized powder milk for infants can be exemplified.

The nutritional compositions of the present invention contain proteins, lipids, carbohydrates, vitamins and minerals as main ingredients together with glutamine therein.

Glutamine to be added can be a free form of glutamine, a peptide form of glutamine or a mixture of the both forms of glutamine. As described before, these glutamine can be a free form of glutamine sold on the market (for example, L-glutamine of Kanto Kagaku), a peptide form of glutamine sold on the market which are obtained by enzymatic hydrolysis of wheat gluten (for example EP [Amano] W-2 of Amano Seiyaku) or, for example, a peptide form of glutamine prepared by the following method:

As disclosed in Japanese laid open publication 5-236909 (1993) gluten of wheat protein or zein of corn protein is hydrolyzed by proteolytic enzymes and peptide fractions are collected after the removal of free amino acids.

Among glutamines described above, the peptide form of glutamine is comparative resistant to heating treatment but the free form of glutamine is not resistant to heating and will be inactivated by heating treatment during production process.

Therefore, when the free form of glutamine is used, it is added to the final products after heating treatment of other raw materials. Especially, when products are dried and pulverized, powder-powder mixing is preferable.

Glutamine is added so that a nutritional composition contains more than 30 mg weight % of glutamine by solid.

The nutritional compositions obtained as described above can augment protein efficiency ratio in infants and prevent allergy. As it is clear from the examination example 3 as described later, the mechanism of action is thought that the permeability of allergenic substances will decrease by the differentiation and maturation of digestive tract mucosa with glutamine, resulting in making allergic reactions difficult to take place.

It is difficult to obtain the effects of the present invention when the glutamine content is lower than 30 mg weight % in the nutritional compositions by solid.

In addition, the daily glutamine intake is preferably 200 - 2000 mg for adults and 20 - 2000 mg for infants.

As protein, composing the nutritional compositions of the present invention, any protein which is usually used in nutritional compositions, for example, milk protein, hydrolyzed milk thereof treated with enzymes, egg protein, soybean protein and so on can be exemplified.

As carbohydrates, starch, soluble polysaccharide, dextrin, sucrose, lactose, maltose, glucose or artificial sweeteners and so on can be exemplified.

As lipids, oils and fats derived from animals and plants such as, butter, lard, fish oil, palm oil, soybean oil, safflower oil, rapeseed oil, coconut oil and so on can be exemplified. Any edible oil or fat can be exemplified.

As vitamins, one or more species of any vitamin can be appropriately selected from the group consisting of, for example, vitamin A, B vitamins, vitamin C, vitamin D, vitamin E, K vitamins and so on.

As minerals, calcium, magnesium, potassium, sodium or others can be exemplified.

The nutritional compositions of the present invention can be produced, for example, by mixing or combining glutamines as described above with proteins, carbohydrates, lipids, vitamins, minerals and other ingredients in a usual way, followed by the heating treatment for sterilization.

However, in the case of the free form of glutamine, it is preferable that they are mixed or combined after the heating treatment for sterilization.

Additionally these nutritional compositions can be formed in a liquid state or in a pulverized state.

5 The nutritional compositions obtained in this way show high protein efficiency ratio and an antiallergic effect when infants take them.

As for conventional nutritional compositions, there has been no technical conception of combining glutamine from the point of view of preventing allergy.

In contrast in the present invention the function and the efficacy of glutamine for infants were clarified, and the combination of the free form of glutamine or the peptide form of glutamine with nutritional 10 compositions can augment protein efficiency and prevent allergy.

Therefore, when infants take the antiallergy agents of the present invention, especially the antiallergy compositions, the following effects can be exemplified.

1) Healthy growth (weight gain) can be obtained in spite of low protein content thereof.

2) The protein content thereof can be the same as that of breast milk, resulting in lightening the burden 15 of amino acid metabolism of infants.

3) Allergy can be prevented because the invasion of allergens into living bodies can be prevented.

Examination examples to confirm the effects of the nutritional compositions of the present invention containing glutamine are illustrated as follows:

Protein efficiency is evaluated by amino acid score calculated from composing amino acid compositions, 20 chemical score calculated in the same way as above, PER (weight gain method) calculated from animal growth (weight gain), biological value (BV) calculated from nitrogen balance or NPU calculated in the same ways as BV.

Among these parameters, amino acid score and chemical score are calculated by a method to compare amino acid composition of an object protein with that of the whole egg protein or with that of breast milk 25 protein as an ideal amino acid composition. And it is very convenient to evaluate these scores by determining the composing amino acid compositions.

However the evaluation by this method has problems such as follows:

The ideal amino acid composition has extremely provisional properties. And the difference of bioavailability of object proteins is not considered.

30 Then the present inventors evaluated PER of the nutritional compositions of the present invention by using rats.

Examination example 1

35 Protein Efficiency Ratio (PER) Examination

(Preparation of the peptide form of glutamine)

200 g of wheat gluten (Nakarai-Tesk) was dissolved in ethanol. The solution was added with stirring to 1 40 % of acetic acid solution to be suspended.

Gluten in the suspension was treated with molsin (protease type XIII, Sigma) at 37 °C for 24 hours and further with actinase (Kaken Seiyaku) at 37 °C for 24 hours. During this treatment, more than 90 weight % of glutamine and glutamic acid remained as in peptide having molecular weight of less than 1000 and other amino acids such as valine, phenylalanine, isoleucine and so on became free forms of amino acids. These 45 free amino acids were removed by the treatment with an ultrafiltration membrane whose cut-off molecular weight was 500 and 138 g of the mixed material of tetrapeptide and pentapeptide (gluten peptide) containing more than 40 weight % of glutamine was obtained.

(Preparation of animal diets)

50 Animal diets for the examination were prepared by combining the following various types of foods with purified soybean oil as a lipid source, α -corn starch as carbohydrate source, cellulose as a food fiber source, mineral mixtures with AIN-76 composition and vitamin mixtures.

- 55 1) Standard diet containing 20 weight % of milk casein. (hereinafter referred to standard diet)
- 2) Low protein diet containing 10 weight % of milk casein. (hereinafter referred to low protein diet)
- 3) Diet containing 10 weight % of milk casein and 0.008 weight % of the peptide form of glutamine (hereafter in this paragraph referred to glutamine) prepared as described above (hereinafter referred to 0.008 added diet)

4) Diet containing 10 weight % of milk casein and 0.08 weight % of glutamine (hereinafter referred to 0.08 added diet)
 5) Diet containing 10 weight % of milk casein and 0.8 weight % of glutamine (hereinafter referred to 0.8 added diet)

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(PER examination)

As experimental animals, Wistar rats (male, 4 weeks of age; purchased from Charles-River) were used and divided into the following 5 groups so that each group had five rats and the same average body weight after raising preliminarily for 5 days:

10 1) Standard diet (hereinafter referred to standard diet group)
 2) Low protein diet (hereinafter referred to low protein diet group)
 3) 0.008 added diet (hereinafter referred to 0.008 added diet group)
 15 4) 0.08 added diet (hereinafter referred to 0.08 added diet group)
 5) 0.8 added diet (hereinafter referred to 0.8 added diet group)

They were fed powder diets containing the compositions as described above for 28 days. During the experimental raising, the diet intake and body weight of the experimental animals were daily weighed in principle.

20 They were raised in stainless cages partitioned for single animal in a room with controlled lighting cycle of each 12 hours, controlled room temperature at $23 \pm 2^\circ\text{C}$ and controlled humidity at $55 \pm 10\%$.

During the experiment the diets and water were freely taken. Comparing the body weight at the beginning of the experiments with that at 28 days after, it was confirmed that weight gain of the 0.08 added diet group and that of the 0.8 added diet group were excellent. The experimental results are shown in Table

25 1. The fundamental formula for the determination of PER is as follows:

The fundamental formula for the determination of PER

$$\text{PER} = \text{weight gain (g)} / \text{protein intake (g)}$$

30 PER is weight gain(g) per 1 g of protein intake and means production efficiency of body composing components by protein ingested.

Unless a significant change in body composition is observed, it can be evaluated as increasing efficiency of body protein. Additionally PER has a characteristic of being able to follow body weight changes for a long duration.

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Table 1

The results of PER examination			
	Diet ingested (g)	Body weight gain (g)	PER
standard diet group	402 ± 26	134.7 ± 6.4	1.68 ± 0.65
low protein diet group	352 ± 12	97.4 ± 3.5	2.76 ± 0.20
0.008 added diet group	410 ± 15	110.5 ± 4.5	2.69 ± 0.11
0.08 added diet group	396 ± 10	125.2 ± 3.0	$3.16 \pm 0.09^*$
0.8 added diet group	430 ± 9	137.3 ± 2.9	$3.19 \pm 0.05^*$
mean values \pm standard deviation (n = 5)			

* significantly different from the low protein diet group ($P < 0.05$)

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Examination example 2

Examination for the confirmation of the elevation of peptidase activity of intestinal tract mucosa.

55 Small intestines were resected from the rats in the PER examination described above and intestinal brush-border membrane fractions were prepared according to the method of Kawakami and Lonnerdal (Am. J. Physiol. 261, G841, 1991).

By using Lys-Ala-MCA (Peptide Research Foundation) which is a peptide substrate conjugated with 7-amino, 4-methylcumarine (AMC) through amide-bond to carboxyl group of amino acid, activities of dipeptidyl aminopeptidase were determined.

AMC separated by enzymatic reaction was determined by using a fluorometer (excitation wave length: 380 nm, emission wave length: 440 nm).

As a result it was clarified that the enzymatic activity of the 0.08 added diet group and that of the 0.8 added diet group were significantly higher than that of the low protein diet group. The results are shown in Table 2. Determined values are expressed with relative values compared with the enzymatic activity of the intestinal brush-border membrane of the low protein diet group rats as 1.

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Table 2

Enzymatic activities of intestinal brush-border membrane	
	dipeptidylaminopeptidase activities
low protein diet group	1
0.008 added diet group	1.2 ± 0.5
0.08 added diet group	3.6 ± 0.9*
0.8 added diet group	3.9 ± 1.2*
mean values ± standard deviation (n = 5)	

* significantly different from the low protein diet group (P<0.05)

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Examination example 3

Examination of inhibitory effect on allergen invasion

Male Wistar rat suckling (14 days of age, n = 10, purchased from Charles-River) were divided into control group consisting of 5 rats and a group administered the peptide form of glutamine consisting of 5 rats.

The sucklings of the control group were raised by breast-feeding as usual. Daily for a week (14 days - 20 days after their birth), the sucklings of the group administered the peptide form of glutamine were orally administered 50 µl of the peptide form of glutamine solution (1 mg/ml) prepared as described before by using micropipets.

Each suckling was orally administered 100 µl of β -lactoglobulin (β -Lg) solution (10 mg/ml) as an antigen on day 21 and the blood samples were taken after one hour and two weeks from the antigen administration.

On the other hand, the β -Lg solution was mixed with Freund's complete adjuvant to form an emulsion and the emulsion was subcutaneously injected into 3 sites of the skin (right dorsal, left dorsal and hip sites) in rabbits with 3 months of age (Japanese white species, male, purchased from Kitayama-rabes), so that anti- β -Lg antiserum was obtained.

The concentration of β -Lg in the blood samples taken after one day from the antigen injection was determined by the sandwich ELISA method by using the antiserum described above as a primary antibody with a secondary antibody labeled with horseradish peroxidase (PO) [The Japanese Journal of Pediatric Allergy and Clinical Immunology, 1, 36 (1987)].

And the concentration of anti- β -Lg IgE in the blood samples after 2 weeks from the antigen injection was determined by the ELISA (Nordic) method using β -Lg and PO labeled anti-rat IgE antibody. As a result, the group administered the peptide form of glutamine showed lower reactivity to the antigen β -Lg in comparison with the control group. And it was clarified that glutamine had an antiallergy action. The determination results are shown in Table 3.

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Table 3

The result of the determination of the concentration of β -Lg and anti- β -Lg antibody in the blood.		
	β -Lg (ng/ml)	Anti- β -Lg IgE(ng/ml)
control group	30.6 ± 15.6	450.8 ± 108.6
group administered the peptide form of glutamine	5.7 ± 2.9	126.9 ± 86.5*
mean values ± standard deviation (n = 5)		

* significantly different from the control group (P<0.05)

The present invention is further explained by the following examples but the scope of present invention
is not restricted by these examples.

Example 1.

(Preparation of the peptide form of glutamine)

200 g of wheat gluten (Nakarai-Tesk) was dissolved in ethanol. The solution was added with stirring to 1 % of acetic acid solution to be suspended.

Gluten in the suspension was treated with molsin (protease type XIII, Sigma) at 37°C for 24 hours and further with actinase (Kaken Seiyaku) at 37°C for 24 hours. During this treatment, more than 90 weight % of glutamine and glutamic acid remained as in peptide having molecular weight of less than 1000 and other amino acids such as valine, phenylalanine, isoleucine and so on became free forms of amino acids. These free amino acids were removed by the treatment with an ultrafiltration membrane whose cut-off molecular weight was 500 and 138 g of the mixed material of tetrapeptide and pentapeptide (gluten peptide) containing more than 40 weight % of glutamine was obtained.

(Preparation of powder milk for infants)

100 g of the peptide form of glutamine (glutamine content: 40 g) obtained as described above was dissolved in 700 kg of water with 78 kg of whey powder hydrolyzed enzymatically and 1 kg of vitamins and minerals. In addition, 23.9 kg of plant oil was mixed into the above solution and homogenized, followed by sterilization, condensation and drying, so as to give 100 kg of powder milk for infants.

The protein content of 100 g of the powder milk obtained as above was 13.0 g and the glutamine content thereof was 36 mg. The glutamine content was determined as the free form of glutamine by an amino acid analyzer (Hitachi, Model 835) after enzymatic hydrolysis of peptide or proteins according to the method of Hill and Schmidt (Journal of Biological Chemistry, 237, 389, 1962).

Example 2.

78 kg of whey powder hydrolyzed enzymatically was dissolved in 700 kg of water with 1 kg of vitamins and minerals.

Further, 23.9 kg of plant oil was mixed with the solution above and homogenized, followed by sterilization, condensation and drying, so as to give 100 kg of powder milk for infants. This powder milk and 40 g of the free form of glutamine (Kanto Kagaku L-glutamine) were mixed in a powder state. The glutamine content of the powder milk obtained as above was 40 mg/100 g.

Example 3.

100 g of the peptide form of commercially available glutamine [Amano Seiyaku EP (Amano) W-2] was dissolved in 700 kg of water with 78 kg of whey powder hydrolyzed enzymatically and 1 kg of vitamins and minerals.

Further, 23.9 kg of plant oil was mixed into the above solution and homogenized, followed by sterilization, condensation and drying, so as to give 100 kg of powder milk for infants. The protein content of 100 g of the powder milk obtained as above was 13.0 g and the glutamine content thereof was 33 mg.

Example 4.

The peptide form of glutamine prepared in example 1 was dried, pulverized and filled in soft capsules as an antiallergy agent so that each capsule should contain 500 mg of glutamine.

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Claims

1. An antiallergy agent containing glutamine as an active ingredient.
- 10 2. The antiallergy agent according to claim 1, wherein said glutamine is free glutamine.
3. The antiallergy agent according to claim 1, wherein said glutamine is a peptide containing glutamine as main composing amino acid.
- 15 4. The antiallergy agent according to claim 1 to 3 in a form of oral administration.
5. The antiallergy agent according to claim 1 to 4 in a form of nutritional composition.
- 20 6. The antiallergy nutritional composition according to claim 5 containing proteins, lipids, carbohydrates, vitamins and minerals as main ingredients with glutamine.
7. The antiallergy nutritional composition according to claim 6 wherein it is a nutritional composition for infants.
- 25 8. The antiallergy nutritional composition of claim 6 or 7 wherein it contains more than 30 mg weight % of glutamine by solid conversion.
9. A process for the production of antiallergy agents characterized by combination with glutamine.
- 30 10. A process for the production of antiallergy nutritional compositions wherein combined feedstocks containing proteins, lipids, carbohydrates, vitamins and minerals as main ingredients are combined with the free form of glutamine after heating treatment.

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PARTIAL EUROPEAN SEARCH REPORT

Application Number

which under Rule 45 of the European Patent Convention EP 95 10 1151
shall be considered, for the purposes of subsequent
proceedings, as the European search report

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	EP-A-0 418 593 (MILUPA AG) 27 March 1991	1,2,4-7, 9,10	A61K31/195
Y	* the whole document *	1-10	A61K38/00 A23L1/305
X,Y	WO-A-92 09277 (KABI PHARMACIA AB) 11 June 1992 * the whole document *	1-10	
X	WO-A-91 01135 (KABIVITRUM AB) 7 February 1991	1,2,5-10	
Y	* the whole document *	1-10	
X,Y	EP-A-0 540 462 (SANDOZ NUTRITION LTD.) 5 May 1993 * the whole document *	1-10 -/-	
TECHNICAL FIELDS SEARCHED (Int.Cl.6)			
A61K A23L			
INCOMPLETE SEARCH			
<p>The Search Division considers that the present European patent application does not comply with the provisions of the European Patent Convention to such an extent that it is not possible to carry out a meaningful search into the state of the art on the basis of some of the claims</p> <p>Claims searched completely :</p> <p>Claims searched incompletely :</p> <p>Claims not searched :</p> <p>Reason for the limitation of the search:</p> <p>see sheet C</p>			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	26 April 1995	Stierman, B.	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
<small>EPO FORM 150103/92 (POU/C01)</small>			



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DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	TECHNICAL FIELDS SEARCHED (Int.Cl.)
X, Y	DATABASE BIOSIS BIOSCIENCES INFORMATION SERVICE, PHILADELPHIA, PA, US MAZO V K ET AL 'Possible dietary correction of the macromolecular permeability of the protective barrier of the gastrointestinal tract' * abstract * & VOPROSY PITANIYA, no.5, 1993 pages 10 - 17 ---	1-10	
X	GB-A-1 173 576 (SANDOZ LTD.) 10 December 1969	3	
Y	* the whole document *	1-10	TECHNICAL FIELDS SEARCHED (Int.Cl.)
X	US-A-5 039 704 (R.J. SMITH ET AL.) 13 August 1991	1,2,4-9	
Y	* the whole document *	1-10	
Y	PATENT ABSTRACTS OF JAPAN vol. 8, no. 30 (C-209) (1467) 8 February 1984 & JP-A-58 194 815 (NIPPON SHINYAKU K.K.) 12 November 1983 * abstract *	1-10	
Y	PATENT ABSTRACTS OF JAPAN vol. 8, no. 251 (C-252) (1688) 16 November 1984 & JP-A-59 130 253 (FUJISAWA YAKUHIN KOGYO K.K.) 26 July 1984 * abstract *	1-10	
		-/-	



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EP 95 10 1151

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
Y	PATENT ABSTRACTS OF JAPAN vol. 8, no. 187 (C-240) (1624) 28 August 1984 & JP-A-59 080 644 (FUJISAWA YAKUHIN KOGYO K.K.) 10 May 1984 * abstract *	1-10 -----	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)



EP 95 10 1151

- C -

INCOMPLETE SEARCH

Claims searched completely : 1,2,9
Claims searched incompletely : 3-8,10

Reason : Compounds are not sufficiently characterized as e.g. "peptide containing glutamine as main composing amino acid", "proteins", "lipids" etc. The search has been restricted to the compounds explicitly mentioned in the claims and to the general inventive concept.

